BICKNELL BRP 408-3 2/8/2021 CHASSIS BOLT KIT 2000X TO 2021X BICKNELL MIDRAIL CHASSIS BOLT KIT 40"X40 DEGREE DOUBLE ROLLER RACK CHASSIS BICKNELL NOTE; THIS BOLT KIT IS DESIGNED FOR THE STANDARD KIT CAR BUT WILL WORK IN MOST APPLICATIONS WITH MINOR VARIANCES WE ARE SORRY IF YOU ARE SHORT OR HAVE SOMETHING EXTRA BUT IT IS IMPOSSIBLE TO FIT EVERYONE'S NEEDS OR APPLICATIONS EXACTLY. 8 - 3/8"C X 1" BOLTS REAR MOTOR PLATE TO FRAME: 8 - 3/8"C STOVER NUT 4 - 3/8"C X 1" BOLTS FRONT MOTOR PLATE TO FRAME 4 - 3/8"C NYLOCK NUTS (OR SIDE ENGINE MOUNTS) 6- 3/8"C X 3/4" BOLTS 6- 3/8" LOCKWASHERS BELL HOUSING TO MOTOR PLATE 2 - 3/8"C X 3/4" BOLTS 3/8"C X 1" BOLT 3 - 3/8" FLAT WASHERS 3 - 3/8" LOCK WASHERS NOTE: PUT 2 OF 5/8" BOLTS WITH SHOULDER THRU DOWEL PIN HOLES WHEN TIGHTENING 1 - 7/16"F NYLOCK NUT STARTER TO BELLHOUSING: 1 - 7/16" LOCKWASHER 1 - 7/16" C X 1 1/4" BOLT 1- 7/16"C X 1 1/4" ALLEN BOLT **NOTE:** ALLEN BOLT FOR BERT STARTER 3 - 1/2"C X 1 1/2" BOLTS TRANSMISSION TO BELLHOUSING 3 - 1/2" LOCK WASHERS 1 - 1/2"F STOVER NUT **CLUTCH MASTER TO FRAME** 2 - 5/16"C X 1 3/4" BOLTS (FOR GEN 1 BERT or FALCON TRANSMISSION) 5/16"C X 1 1/2" BOLTS (FOR GEN 2 BERT TRANSMISSION W/ REMOTE 2 - 5/16" FLAT WASHERS 2 - 5/16" LOCK WASHERS 4 - 3/8"C X 1" BOLTS DRIVESHAFT COVER TO FRAME 4 - 3/8"C LOCK WASHERS 4 - 3/8" FLAT WASHERS 1 - 5/16"C X 1" BOLTS GAS PEDAL TO HYME END: 1 - 5/16"C NYLOCK NUTS 1 - 5/16" LOCK WASHERS AS A SPACER BETWEEN ROD END AT TOP (BETWEEN ROD END & PEDAL CROSSROD) NOTE: START WITH GAS PEDAL END IN THE MIDDLE HOLE ON BOTH PEDAL AND CARBURETOR SIDE OF CROSS SHAFT. FOR FAST PEDAL - SHORT @ GAS PEDAL, LONG @ CARBURETOR FOR LONG PEDAL - LONG @ GAS PEDAL, SHORT @ CARBURETOR **BRAKE RESERVOIRS (2)** 4 - 1/4"C X 3/4" BOLTS 4 - 1/4"C NYLOCK NUTS 4 - 1/4" FLAT WASHERS 10 BALANCE BAR TO FRAME: 4 - 5/16"C NARROW NYLOCK NUT FRONT CALIPER BRACKETS TO 4 - 1/2"C X 1-3/4" BOLTS 4 - 1/2"C STOVER NUTS FRONT SPINDLE: 4 - 1/2" FLAT WASHERS 12 FRONT CALIPERS TO BRACKET 2 - 3/8"C X 1-3/4" BOLTS 4 - 3/8"C X 1-1/2" BOLTS 4 - 3/8"C STOVER NUTS 4 - 3/8" FLAT WASHERS 13 FRONT LOWER STEERING ARMS 4 - 1/2"C X 3-1/4" 12 POINT BOLTS (Replacement PT # BOL 083257H) TO FRONT SPINDLES: 4 - 1/2"C STOVER NUTS 2 - 5/8"C X 3 1/2" BOLTS 14 TIE ROD HYMS TO STEERING ARMS 2 - 5/8"C STOVER NUTS 2 - BRP #755 SPACERS (LOCATE ON TOP OF STEERING ARM) 4 - 1/2"C STOVER NUTS 15 FRONT AXLE BRACKETS TO AXLE 4- 1/2"C X 2 1/4" BOLTS (for use in non-counter sunk axle brackets) 4- 1/2"C X 2" BOLTS (for use in counter sunk axle brackets) 4- BRP 718 **NOTE: 2" BOLTS FOR ALUMINUM HYM END NOTE:** MOUNT #1505 ALUMINUM BRACKET ON RIGHT SIDE OF SLUGS (GRANDSTAND SIDE) ON BOTH SIDES 16 FRONT RADIUS RODS TO FRAME 4 - 1/2"C X 3-3/4" BOLTS (for use with non-threaded chassis slugs) 4 - 1/2"C NYLOCK NUTS (for use with non-threaded chassis slugs) 1/2"C X 2-3/4" BOLTS (for use with threaded chassis slugs) 4- 1/2" LOCKWASHERS (for use with threaded chassis slugs) 17 FRONT RADIUS RODS TO 4 - 1/2"C STOVER NUTS 4- 1/2"C X 2" BOLTS (for use in non-counter sunk axle brackets) AXLE BRACKET (AT BRP 150 4- 1/2"C X 1 3/4" BOLTS (for use in counter sunk axle brackets) **NOTE:** MOUNT RADIUS RODS ON THE LEFT SIDE OF THE AXLE BRACKETS AND THE SHOCKS ON THE OUTBOARD SIDE OF THE AXLE BRACKETS. 2 - 1/2"C X 2-3/4" BOLTS FRONT SHOCKS TO AXLE 2 - 1/2"C NYLOCK NUTS 2 - BRP 720 TAPERED SPACERS 1 - 5/8"C X 4" BOLT (RIGHT REAR NON THREADED SLUG) 19 REAR RADIUS RODS TO 1 - 5/8"C X 4-1/2" BOLT (LEFT REAR NON THREADED SLUG) 2 - 5/8"C NYLOCK NUTS (REAR NON THREADED SLUGS) 2- 5/8"C X 2 3/4" BOLTS (USE IN THREADED CHASSIS SLUGS 2-5/8" LOCKWASHERS (USE IN THREADED CHASSIS SLUGS) 20 DRAG LINK TO STEERING 1 - 5/8"C X 3 1/2" BOLT 1 - 5/8"C STOVER NUT **ARM** (AT BRP 209) 1 - BRP # 755 SPACER MOUNTED BETWEEN DRAG LINK AND STEERING ARM LONG HOLE = FAST STEER 21 DRAG LINK TO PITMAN ARM: 1 - 5/8"C X 2 1/2" BOLT 1 - 5/8"C STOVER NUT AT BRP 220/221/227 22 REAR CALIPERS TO BRAKE BRA 4 - 7/16"C X 1-1/4" BOLTS 4 - 7/16" FLAT WASHERS 4 - 7/16" LOCK WASHERS 23 SEAT PLATE TO SEAT: 4 - 1/4"F X 3/4" BUTTON HEAD 4 - 1/4"F NYLOCK NUTS 24 SEAT BELTS TO FRAME: 2 - 1/2"F X 1-1/4" GRADE 9 PLATED BOLTS 2 - 1/2" LOCK WASHERS 2 - 1/2" X 1/2" SHOULDER BOLTS **OPTIONAL: SEAT BELTS TO FRAME** 2 - 3/8"C NYLOCK NUTS 2 - 3/8" FLAT WASHERS 6 - 3/8"C X 1" BUTTON SOCKET BOLTS KIRKEY ALUMINUM SEAT 6 - 3/8"C NYLOCK NUTS TO FRAME: 6 - 3/8" FLAT WASHERS 3 - 1/4"C NYLOCK NUTS FOR FUEL CELL & DASI GROUND WIRES TO FRAME 6 - 1/4" FLAT WASHERS 1 - 3/8"C NYLOCK NUT FOR BATTERY 2 - 3/8" FLAT WASHER 1/4"C X 1 1/4" BOLT FOR THROTTLE STOP 1 - 1/4"C STANDARD NUT FOR LOCKING THROTTLE STOP BOLT NOTE: MAKE SURE TO CLEAN POWDER COAT/PAINT FROM FRAME FOR GOOD GROUND 28 UPPER RAD MOUNT TO FRAME 2 - 3/8"C X 3/4" BOLTS 2 - 3/8"C NYLOCK NUTS 1 - 5/16"C X 1-1/2" BOLT 1 - 5/16"C NYLOCK **NOTE:** BOLTS NOT REC 4 - 1/4"F x 3/4" BOLTS LOWER RAD MOUNT TRAY 4 - 1/4"F NYLOCK NUTS TO FRAME: 8 - 1/4" FLAT WASHERS 4 - 1/4" C X 3/4" BUTTON HEAD BOLTS 30 WINDOW SCREEN 1/4" FLATWASHERS 1/4" LOCKWASHERS MANUFACTURERS NOTE: IN MANY CASES BICKNELL RACING PRODUCTS WILL ALREADY HAVE BOLTS INSTALLED WITH PARTS READY FOR ASSEMBLY. SUCH AS TORSION ARMS. TORSION STOPS. ETC. SINCE THERE ARE MANY VARIATIONS BETWEEN CARS, IT MAY BE POSSIBLE THAT A FEW BOLTS ARE DIFFEREN OR MISSING FROM THIS BOLT KIT.